

h 1 2017.05.26

Work Order ID 144024-1***144024-1***

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Friday, May 26, 2017 2:41:06 PM

Item ID: D350-607-547 USED Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH
Start Date: 5/26/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/26/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: add D350-607-511

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

2017-05-26

u 1705.29

Picklist Print

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Work Order ID: 144024-1

144024-1

Parent Item: D350-607-547 USED

D350-607-547 USED

Parent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp.,
LH/RH

Start Date: 5/26/2017

Required Date: 5/26/2017

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511		Manufactured	No				Each	2.0000		1			
D350-607-511									**				
AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG129				2					
				161332				2					

D350-607-547 USED

x1

144024

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Item ID: D350-607-547 USED

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date: 16-3-30

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								
DSI9699	A								

100

0.00

100

Packaging

Packaging

Memo

0.00

PULL FROM STOCK
D350-607-547 X1

B: 107744

DAVE AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON, CANADA K6A 1K7 TEL: 1-813-632-3200 www.daveaero.com	
PATENT	N/A	CHG	CHG006
P.N.	D350-607-547	STC	SH94-14
DESC	Heli-Utility-Basket	STC	SR00213NY
LOT	B107744	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

M3 16-04-14

1 16-3-30

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Item ID: D350-607-547 USED**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH**Start Date:** 5/26/2017 **Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 5/26/2017 **Req'd Qty:** 1.00***1*****Customer:****Reference:** add D350-607-511**Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								
DSI9699	A								

100

Pick Kit

0.00

100

Packaging

0.00

Packaging

MemoPULL FROM STOCK
D350-607-547 X1

B:

50 131015

159797

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Page 2

Item ID: D350-607-547 USED

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run

Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110		0.00							
110									
Packaging	Memo	0.00							
Packaging	ADD MISSING ITEMS:								
	D350-607-511 X1								
	AN310C4 X1								
	AN4-13A X6								
	AN4C15 X1								
	D4086-232 X1								
	D4917-332 X1								
	MS21042L4 X6								
	MS24665-151 X1								
	NAS1149C0463R								
	NAS1149F0432P X12								
	NAS1515H4L X2								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
3-89
16/4/18DAS
28
3-89
APR 18 2016

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Item ID: D350-607-547 USED

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125									
Packaging	Memo	0.00							
Packaging	PUT BASKET IN STOCK UNDER NEW BATCH NUMBER NEW LABEL AND PAPERWORK								
			Bh005						
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MCS APR 1 8 2016

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Work Order ID: 144024

144024

Parent Item: D350-607-547 USED

D350-607-547 USED

Parent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp.,
LH/RH

Start Date: 3/24/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN310C4

Purchased

No

Each

83.0000

1

AN310C4

Nut

**

DAS
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER007

30

M134370

30

ST331

53

M133694

3

M133990

50

AN4-13A

Purchased

No

Each

506.0000

6

AN4-13A

Bolt

**

DAS
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

80

m134167

80

O003

300

m134497

300

ST344

106

m134260

106

APR 13 2016

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Work Order ID: 144024

144024

Parent Item: D350-607-547 USED

D350-607-547 USED

Parent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016

Required Date: 4/8/2016

AN4C15

Purchased

No

Each

49.0000

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

over003

12

M134257

12

ST343

37

M1134567

20

M133694

17

D350-607-547

Manufactured

No

Each

0.0000

D350-607-547

QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

D4086-232

Manufactured

No

Each

9.0000

D4086-232

Placard, Max Load

DAS
28
9-89

Location

Loc Qty

Loc Code

ST078

9

138955

9

D4917-332

Manufactured

No

Each

11.0000

D4917-332

Placard, Max Load

Location

Loc Qty

Loc Code

ST137

11

127559

5

141698

6

DAS
28
9-89

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

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Work Order ID: 144024

144024

Parent Item: D350-607-547 USED

D350-607-547 USED

Parent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016

Required Date: 4/8/2016

MS17984-C413

Purchased

No

Each

47.0000

Start Qty: 1.00

Required Qty: 1.00

1

MS17984-C413

Quick Release Pin

NA sd

Location

Loc Qty

Loc Code

over005

30

~~m133686~~

20

~~m134052~~

10

ST315

17

m134029

7

m134528

10

QAS
27
9-89

MS21042L4

Purchased

No

Each

2,251.000

6

MS21042L4

Locknut

Location

Loc Qty

Loc Code

FP001

37

m133363

37

GA

386

m133769

386

OVER007

1500

m134502

1500

ST303

231

m134055

231

ST305

97

m130922

97

APR 13 2016

QAS
27
9-89

DAS
28
9-89

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Work Order ID: 144024

144024

Parent Item: D350-607-547 USED

D350-607-547 USED

Parent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 3/24/2016

Required Date: 4/8/2016

MS24665-151

Purchased

No

Each

177.0000

Start Qty: 1.00

Required Qty: 1.00

1

MS24665-151

Cotter Pin

**

DAS

6

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

113

m133769

13

m134294

100

DAS
28
9-89

NAS1149C0463R

Purchased

No

Each

349.0000

3

NAS1149C0463R

Washer

**

DAS

6

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

FP001

70

m127306

70

ST260a

200

m134167

200

ST266

79

m133077

79

DAS
28
9-89

NAS1149F0432P

Purchased

No

Each

1,751.000

12

NAS1149F0432P

WASHER

**

DAS

6

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

ST260a

1000

M134502

1000

ST262

630

M133990

630

st268

121

M132677

121

DAS
28
9-89

APR 13 2016

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Work Order ID: 144024

144024

Parent Item: D350-607-547 USED

D350-607-547 USEDParent Item Name: QR Heli-Utility-Basket™, Short, Light Lid, Spacepod™ & Squirrel Cheek Comp.,
LH/RH

Start Date: 3/24/2016

Required Date: 4/8/2016

NAS1515H4L

Purchased

No

Each

341.0000

Start Qty: 1.00

Required Qty: 1.00

2

NAS1515H4L ******

Washer

LocationLoc QtyLoc Code

FG

22

103691

2

m132189

20

ST260

319

m132767

19

m133483

200

m134376

100

DAS
28
9-89

APR 13 2016

DAS
6
9-89BAS
27
9-89

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Item ID: D350-607-547

BASKET

Status	Item ID	Rev	Name	Start Date	Qty	UOM	On Hand	On Order	On Back	On Reserve	On Hold	On Transfer	On Repair	On Scrap	On Lost	On Other
missing	AN310C4		Nut	8/19/2010	1.0...	Ea	14	0	0	0	0	0	0	0	12	0
missing	AN4-13A		Bolt	6/28/2010	6.0...	Ea	14	0	0	0	0	0	0	0	10	0
missing	AN4C15		Bolt	8/19/2010	1.0...	Ea	14	0	0	0	0	0	0	0	11	0
B105110	D2690-6		Lanyard	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	2	0
B104941	D350-607-511		Quick Release Basket and Long Cargo Tube Mounting P...	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	1	0
B103402	D3912-041		EyeBolt Receiver Assy	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	3	0
B107745	D4032-043		Short Basket Assembly, Light Lid (350)	8/19/2010	1.0...	Ea	14	0	0	0	0	0	0	0	4	0
missing	D4086-232		Placard, Max Load	8/19/2010	1.0...	Ea	14	0	0	0	0	0	0	0	6	0
B107286	D4150-041		Attachment Arm Assembly	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	9	0
B107173	D4151-041		Basket Fwd Hardpoint Assembly, Lower	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	7	0
B106239	D4151-043		Basket Fwd Hardpoint Assembly, Upper	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	8	0
missing	D4917-332		Placard, Max Load	5/29/2014	1.0...	Ea	14	0	0	0	0	0	0	0	0	0
B106333	MS17984-C413		Quick Release Pin	6/28/2010	1.0...	Ea	14	0	0	0	0	0	0	0	13	0
missing	MS21042L4		Locknut	6/28/2010	6.0...	Ea	14	0	0	0	0	0	0	0	14	0
missing	MS24665-151		Cotter Pin	8/19/2010	1.0...	Ea	14	0	0	0	0	0	0	0	15	0
missing	NAS1149C0463R		Washer	8/19/2010	3.0...	Ea	14	0	0	0	0	0	0	0	18	0
missing	NAS1149F0432P		WASHER	6/28/2010	12....	Ea	14	0	0	0	0	0	0	0	17	0
missing	NAS1515H4L		Washer	6/28/2010	2.0...	Ea	14	0	0	0	0	0	0	0	16	0

original
(was return
in store)

extra parts that can return in stock. (or eng.)

D4151-043 B106239 ix

D3912-041 B103402 ix

D4151-041 B104936 ix

D4150-041 B100907 ix

~~D2690-6 B105110~~

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	4 ✓		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING <i>miss</i>
				2	2	D3910-3	X-TUBE LUG <i>miss</i>
				2	2	D3910-5	X-TUBE LUG <i>miss</i>
1	1	1	4 ✓		1	D3912-04P	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE <i>miss</i>
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			4 ✓			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD <i>missing</i>
			1			D4086-232	PLACARD, MAX LOAD <i>missing</i>
				1	1	D4148-041	FWD X-TUBE LUG ASSY <i>miss</i>
				1	1	D4149-041	AFT X-TUBE LUG ASSY <i>miss</i>
1	1	1	4 ✓		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	4 ✓		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	4 ✓		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY <i>miss</i>
				2	2	D4776-3	SKIDTUBE CLEVIS <i>miss</i>
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	4 ✓		1	MS12984-0412	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: D
Date: 14.01.02